

Date: Thursday, 6/8/2006 10:01:01 AM
 User: Linda Lacello

Process Sheet

SPLIT-1

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 'S' LOCKING SEAL
 Job Number : 27452
 Estimate Number : 10052
 P.O. Number : N/A Part Number : D2126
 This Issue : 6/8/2006 S.O. No. : N/A Drawing Number : D2126 REV. C
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : C
 Previous Run : 25702 Material : N/A
 Due Date : 6/15/2006 Qty: 400 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : [Signature]
 Comment : Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) DM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 1443

C 206/08/06 (400)

Make per Dwg D2126

Possible Supplier: Accurate Rubber: P/N: 110750004

Material release note required

2.0 110750004 Seal



Comment: Qty.: 1.0000 f(s)/Unit Total : 400.0000 f(s)
 Seal

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

206/7/6 100

206-0700 20
 P-ESP019

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

207/10/06 (100)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: DP Date: 26/07/06

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Thursday, 6/8/2006 10:01:01 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 'S' LOCKING SEAL

Job Number: 27452

Part Number: D2126

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Handwritten: 06/07/06

Handwritten: (100)

Job Completion



Handwritten: ul 06-07-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
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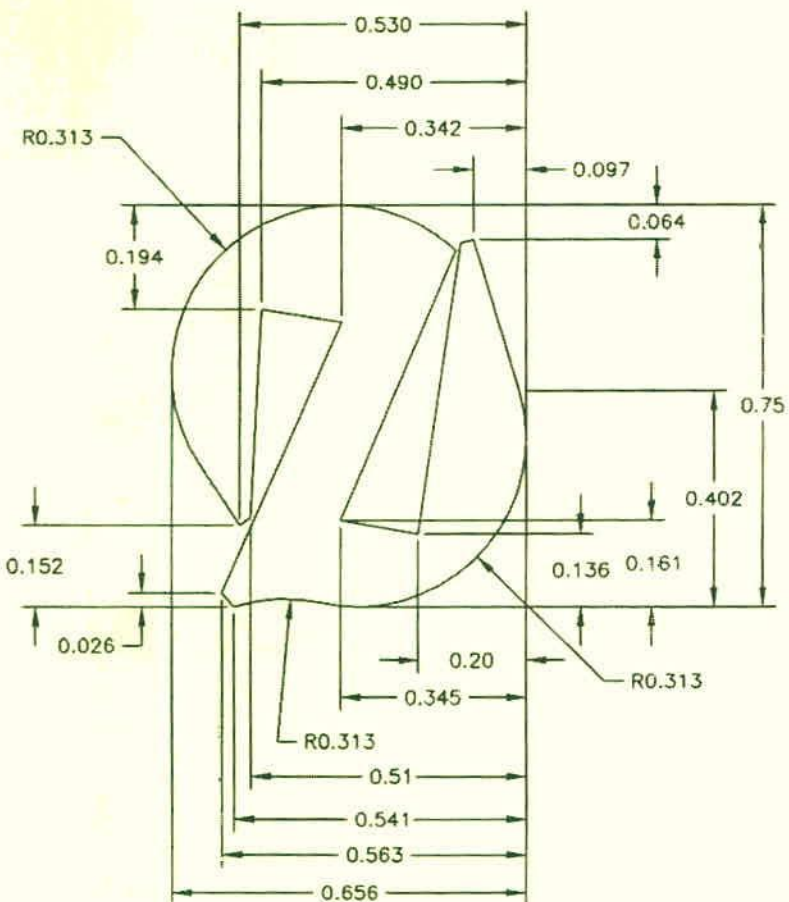
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DARTRELEASED
99.03.15 KE

DESIGN	AE	DRAWN BY	AE	DART AEROSPACE LTD HAMKESBURT, ONTARIO, CANADA	REV. C
CHECKED	AE	APPROVED	AE	DRAWING NO. D2126	SHEET 1 OF 1
DATE	99.03.15			TITLE LOCKING SEAL	SCALE 3:1
A		92.03.16		NEW ISSUE	
B		98.12.01		REDRAWN; ADD PATTERN	
C		99.03.15		ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS	



D2126-XXXX LOCKING SEAL
LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631

NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

1/06/2006 10:11 FAX 604 274 1013

ACR GROUP RICHMOND

001



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 7/5/2006

Customer : DART AEROSPACE

Customer P.O. # : P/443

ACR W.O. # : 121426


Item # : 110750004

Item Description : #YAD-2126 LOCKING SEAL

ACR Compound : F-612

Date Shipped : 7/5/2006

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.


(ACR GROUP INC. REPRESENTATIVE)

FAXE
FC

